



Revision
09/30/13

Pro Flow Exhaust System – Part #1042003 2RZ Tacoma 2WD (95-04)(Fits Single Cat. Trucks Only)

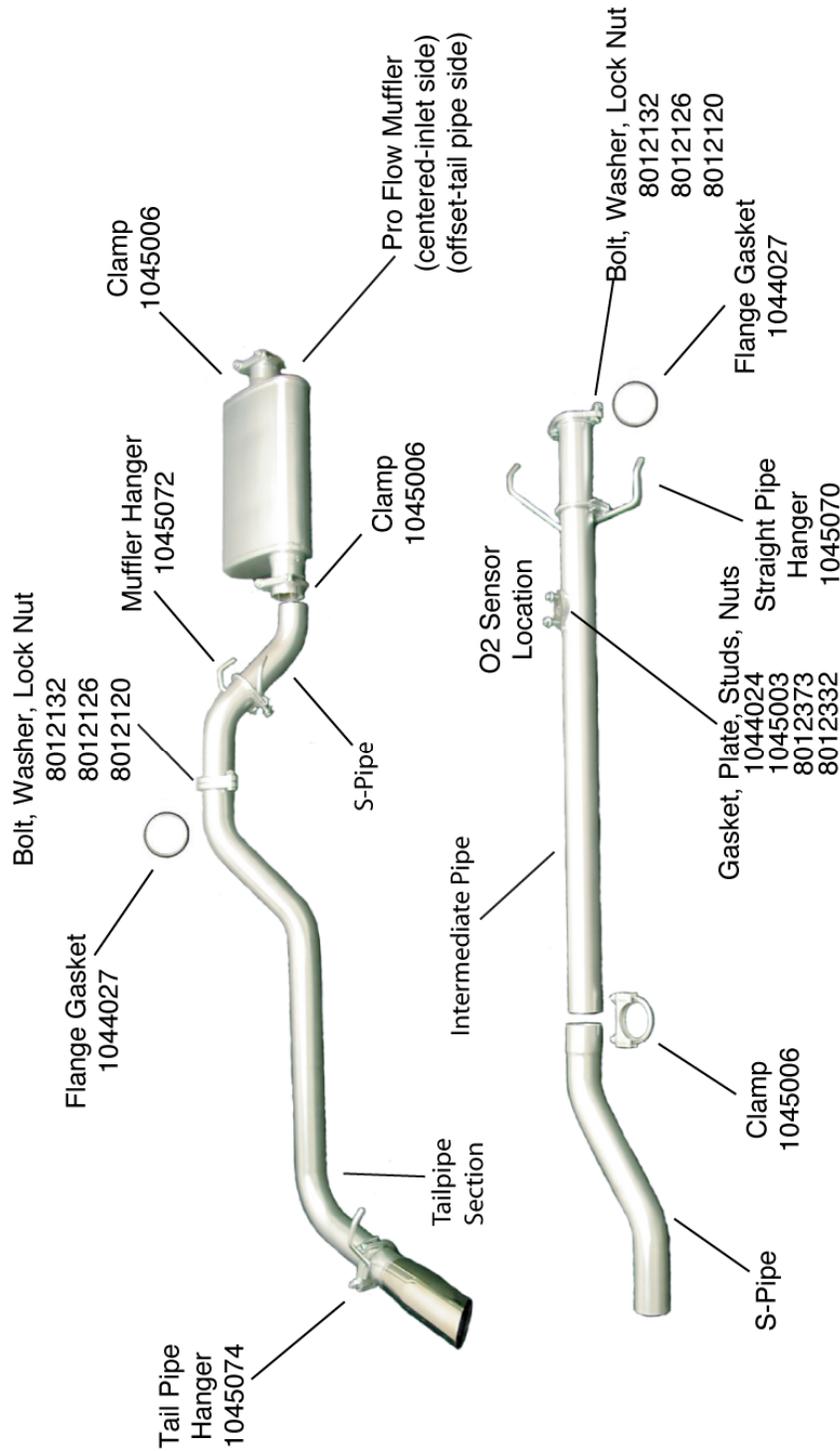
This LC Engineering Pro Flow Exhaust System is designed to fit 1995 to 2004 Tacoma trucks with the 2RZ engine. **It will only fit single catalytic converter applications!!** Please read and follow the instructions below to ensure proper fitment.

Installation (See attached diagram):

1. Remove the stock exhaust system from the catalytic converter back. Be carefull not to damage the hangers or brackets.
2. Using the supplied clamp & hanger assembly install the rear 'S' pipe in to the stock hangers. Install the clamp snug, do not tighten firmly.
3. Attach the tailpipe section to the 'S' pipe using the supplied gasket & hardware. Hang the rear tail pipe section to the factory hangers using the clamp & hanger assembly supplied in kit. Install the clamp snug, do not tighten firmly.
4. Install the offset outlet of the muffler into the 'S' pipe using supplied clamp. Install the clamp snug, do not tighten firmly.
5. Check alignment and location of muffler and tailpipe. Hangers may require a slight adjustment for proper alignment.
6. Install the front 'S' pipe into the center inlet of muffler using the supplied clamp. Install the clamp snug, do not tighten firmly.
7. The front pipe section may need to be cut to length. Be sure to allow enough overlap for adequate clamping area. Install the front pipe section to the "S" pipe using the supplied clamp. Leave clamp loose. Attach the front pipe section to the catalytic convertor using the 2 bolt flange gasket. Leave loose
8. Check the clearance of your Pro Flow Exhaust System to the floor pan, chassis components, parking brake cable assembly, driveshaft, etc. Adjust system as needed.
8. Tighten all bolts and then firmly tighten all the 21/4" exhaust clamps.
9. Start engine and check for exhaust leaks. Tighten flanges and clamps as needed.

NOTE: This system is designed to fit all cab and bed configurations. FRONT PIPE SECTION WILL HAVE TO BE CUT to correct length shorter applications. LC Engineering recommends using O2 safe, high-temperature silicon on slip connections for small exhaust leaks.

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NOTE: Short Bed & Standard Cab Trucks must cut 18" from the straight pipe here.

LCE Pro Flow System Includes:		Qty	Part Number	Description
1	Pro Flow Muffler	1	1044024	Pro Flow Muffler
1	Tailpipe Section	1	1045003	Tailpipe Section
1	O2 Sensor Gasket	1	1045070	O2 Sensor Gasket
1	O2 Sensor Plate	1	1045072	O2 Sensor Plate
1	Straight Pipe Hanger	1	1045074	Straight Pipe Hanger
1	Muffler Exhaust Hanger	1	1045074	Muffler Exhaust Hanger
1	Tail Pipe Hanger	1	1045074	Tail Pipe Hanger
2	S-Pipes	2	1044027	S-Pipes
2	Bolt Flange Gaskets	2	8012332	Bolt Flange Gaskets
2	O2 Sensor Flange Stud	2	8012373	O2 Sensor Flange Stud
3	O2 Sensor Stud Nuts	3	1045006	O2 Sensor Stud Nuts
4	2 1/4" Exhaust Clamp	4	8012225	2 1/4" Exhaust Clamp
4	M10 Flanged Lock Nut	4	8012129	M10 Flanged Lock Nut
4	M10x40mm Flanged Bolt	4	8012120	M10x40mm Flanged Bolt

